Date: User: Sunday, 12/4/2005 12:45:00 PM Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 25089 - 1

Estimate Number

: 10355

P.O. Number

: MIA

This Issue Prsht Rev.

: 12/4/2005

S.O. No. : NIA

: WIA : 24533

: SMALL /MED FAB

Part Number **Drawing Number**

Drawing Name

: D2582 D2582 REV A

: HI-STEP LEG ASSEMBLY

Project Number **Drawing Revision**

: A NIA

: N/A

Material Due Date : 12/12/2005

Qty:

Each

Written By

Comment

First Issue

Previous Run

Checked & Approved By

: Est Rev:F

Comment Removed Manufacturing

05-11-07 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

25089A

SPACER

Comment: Sub-Component SPACER

25089B 2.0

STEP LEG



Comment: Sub-Component STEP LEG

3.0

25089C

STEP SPACER



Comment: Sub-Component STEP SPACER

4.0

25089D

STEP SPACER



Comment: Sub-Component STEP SPACER

D2279

Step Spacer





Comment: Qty .:

Pick:

1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty Part Number

Description Batch

1 D2279

Spacer

B 22585

6.0

D2278

Pick:

Comment: Qty.:

Step Leg





2.0000 Each(s)/Unit Total: 40.0000 Each(s)



Qty Part Number

Description Batch

2 D2278

Leg

B25089B

Dart Aerospace Ltd										
W/O:			W	ORK ORDE	R CHANGES	1				
DATE	STEP	PROC	CEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Pred Mgr	Approval C inspector
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Part No:		PAR #:	_ Fault Cate	egory:	NC				Date:	107
NCR:		W	ORK ORD	ER NON-C	ONFORMANC	E (NCI	R)		0000	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action	ction Section B Description hief Eng	Sign of Date			Approval Chief Eng	Approval QC Inspector
\$93 9.03 EMARRA 1517E C.11	Section 1980						i Ba			
						1				

NOTE: Date & initial all entries

Date: ' Sunday, 12/4/2005 12:45:01 PM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: HI-STEP LEG ASSEMBLY Job Number: 25089 Part Number: D2582 Job Number: Seq. #: Machine Or Operation: Description: 7.0 D2280 Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 40.0000 Each(s) Pick: Description Batch **Qty Part Number** B25089 A 2 D2280 Spacer D2322 8.0 Step Spacer Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: **Qty Part Number** Description Batch (3) 1 D2322 Spacer 9.0 MS20470AD44 Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s) Pick: **Qty Part Number** Description Batch 22 MS20470AD4-4 Rivet 10.0 MS20470AD45 Rivet, Universal Head 4.0000 Each(s)/Unit Total: 80.0000 Each(s) Comment: Qty.: Pick: Description Batch **Qty Part Number** 4 MS20470AD4-5 Rivet M 18 491 11.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2582 and QC5 INSPECT WORK TO CURRENT STEE 12.0 Comment: INSPECT WORK TO CURRENT STEP

Dart Ae	rospace	Ltd	interior care so			T.	1 6-01 11		1
W/O:	8 8		V	VORK ORDE	R CHANGES	S			
DATE	STEP	PROC	EDURE CH	HANGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	_ Fault Ca	tegory:			No DQA:		
NCR:		W	ORK OR	DER NON-C	ONFORMAN				
0	1	Description of NC	Corrective Action Section B			В	Verification	Approval	
DATE	DATE STEP Description of NC Section A		Initial Chief Eng				Sign & Section C		Approval QC Inspector
									the month time and it is a more and in the party of the p
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NOTE: D	ate & initia	al all entries							

Date: Sunday, 12/4/2005 12:45:01 PM User: Linda Lacelle Customer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: HI-STEP LEG ASSEMBLY

Part Number: D2582

Job Number: 25089

Job Number:

Seq. #:

Machine Or Operation:

Description:

13.0

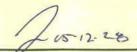
PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

DOCUMENT CONTROL



14.0

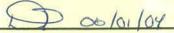




Comment: DOCUMENT CONTROL

Inspection Level 21

Juc 06/01/06 19



Job Completion



11000		H S H THE STATE							
Dart Ae	rospace	Ltd	1						77
W/O:	1		- V	VORK ORDER CHANGES					
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Part No		PAR#:	Fault Ca	tegory: NC					
					QA: N	I/C Closed	l:	_ Date: _	12 Table 1
NCR:		W W	ORK OR	DER NON-CONFORMANCE	(NCF	₹)			
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8	Section		Chief Eng	QC Inspecto
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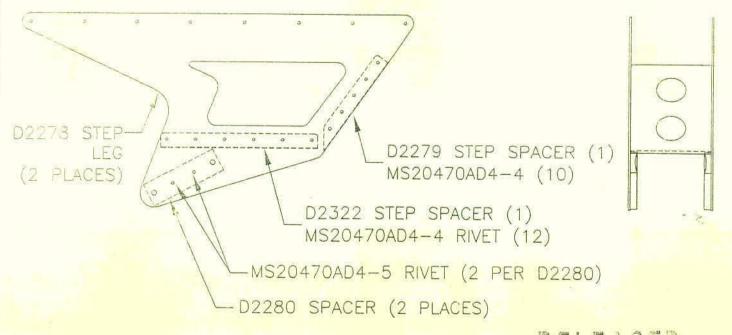
EFERENCE ONLY



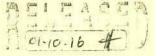
	GIGN CP	DRAWN BY	DART AEROSPACE LTD	
	ECKED #	APPROVED.	D2582 SHEE	REV. A
DAT			TITLE	SCALE
01	.10.05		STEP LEG ASSEMBLY	1:5
А		01.10.05	NEW ISSUE	

OTY	PART NUMBER	DESCRIPTION
2	D2278	STEP LEG
1	D2279	STEP SPACER
2	D2280	SPACER
1	D2322	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

CONTROLLED COPY



D2582



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